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MODULE Q

Welding machines for resistance welding

Resistance welding parameters



Resistance welding parameters

- ▶ For the formation of the weld during resistance welding is required, heat and pressure. Parameters for resistance welding are:
 - ▶ Welding current
 - ▶ Welding time
 - ▶ Welding pressure
- ▶ When resistance welding can be used either soft welding mode, which is a stream of low intensity and long welding time.
- ▶ Or you may use a hard welding mode, which is on the contrary a great current intensity and short welding time.